



Dart Aerospace Ltd.
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Canada

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D2374

Job Sheet 203878



Part No: D2374

Part Name: Stud



Part Weight: 0 lbs

Job Created: 11/28/19

Due Date: 1/6/20

Type: Stock

Note: DWG REV A IPP D 03.04.04 Reformat; Made on Cobra KJ/RF IPP Rev:E Now on Doosan Lathe 08-05-05
JLM Verified By:EC

Ship Via:

Job Qty: 60 pcs

67 pcs. B.A.

Status: New

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign off
100	Doosan - 1	60 pcs		1/6/20	1.00	9.88	Doosan - 1		<i>JRD / J</i>
120	QC 8	60 pcs		1/6/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		<i>B.A. 19-12-15</i>
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Packaging 3-1 - Stock - B4B	60 pcs		1/6/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



Container No: S240285



Part: D2374

Job No: 203878

Serial No/Batch: S240285

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 12/13/19

Plex 11/28/19 9:30 AM Dart.Renwick.Jennife

Part Op 100 - (Doosan Lathe) 1- Turn as per Folio FA156 Rev: AA & Dwg D2374 Rev: A 2- Mill as per Folio FA156 Rev: AA & Dwg D2374 Rev: A 3-Deburr per dwg D2374
 Descriptions: AA & Dwg D2374 Rev: A
 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - QC21- Final Inspection - Work Order Release)

Part / Item	Component Name	Quantity	Operation	Container
MDELNRNR1.000	Delrin Round Bar 1" Color: Black	7.6260 ft (1271 ea)	100-Doosan - 1	

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	MDELRRNR1.000	8	16	0

https://www.plexonline.com/eb2e674a-49a1-4f1d-b2d3-f727d76c09b/Plexus_Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/eb2e67... 2/3

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Stud	1.000Inches ± 0.010	1.010 0.990	949	
2	Stud	0.625Inches ± 0.010	0.635 0.615	.624	
3	Stud	0.500Inches + 0.005 - 0.000	0.505 0.500	501	Diameter
4	Stud	0.313Inches + 0.005 - 0.000	0.318 0.313	.313	Diameter
5	Stud	0.062Inches ± 0.010	0.072 0.052	.062	Radius
6	Stud	0.300Inches ± 0.010	0.310 0.290	.297	
7	Stud	1.313Inches ± 0.010	1.323 1.303	1.310	
8	Stud	0.125Inches ± 0.010	0.135 0.115	.128	
9	Stud	0.772Inches ± 0.010	0.782 0.762	.77	
10	Stud	0.563Inches ± 0.010	0.573 0.553	.56	Radius

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Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MR8 (QS1042)			
Description Work Order Deviation		Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY					
		Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
		Completed By		QC / QA Coordinator			
		Lead hand / Supervisor					